



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	100	339A 1	END CAP ASSEMBLY, UPPER	1,1,1,1		
2	26	29476	OIL SEAL	1,1,1,1		
3	25	20081	"O" RING, UPPER END CAP	1,1,1,1		
4	30	20080	BALL BEARING, UPPER END C	1,1,1,1		
5	15	20082A 1	SHIM, UPPER END CAP TO CRA	AR,AR,		
6	10	29198	SCREW, UPPER END CAP MOUN	4,4,4,4		
7	31	1410A 4	CYLINDER BLOCK AND CRANKC	1,1,1,1		
8	23	26348	BUSHING, CRANKCASE	2,2,2,2		
9	17	20032	DOWEL PIN, CYLINDER BLOCK	2,2,2,2		
10	17	20323	DOWEL PIN, CYLINDER BLOCK	1,1,1,1		
11	22	30139	PLUG, PIPE - WATER PRESSU	1,1,1,1		
12	16	21831	STUD, CARBURETOR MOUNTI	4,4,4,4		
13	16	29988	STUD, CRANKCASE TO DRIVE	2,2,2,2		
14	17	20033	DOWEL PIN, CRANKCASE TO C	2,2,2,2		
15	16	29990	STUD, CYLINDER BLOCK TO D	2,2,2,2		
16	16	29989	STUD, CYLINDER BLOCK TO D	4,4,4,4		
17	22	21290	PLUG, PIPE - UPPER OR LOWE	1,1,1,1		
18	10	22040	SCREW, CRANKCASE TO CYLINC	14,14,1		
19	10	22039	SCREW, CRANKCASE TO CYLINC	4,4,4,4		
20	12	20084	WASHER, CRANKCASE SCREW	2,2,2,2		
21	11	29250	NUT, CRANKCASE FASTENING S	18,18,1		
22	10	20089	SCREW, MAIN BEARING LOCKIN	2,2,,		
22	10	26801	SCREW, MAIN BEARING LOCKIN	,2,2		
23	14	20091	TAB WASHER, BEARING LOCKIN	3,3,3,3		
24	10	20359	SCREW, CENTER MAIN BEARINC	1,1,1,1		
25	02	1484A 1	END CAP ASSEMBLY, LOWER	1,1,1,1		
26	21	28481A 1	CHECK VALVE ASSEMBLY, LOV	1,1,1,1		
27	26	29477	OIL SEAL, LOWER	1,1,1,1		
28	26	29476	OIL SEAL, UPPER	1,1,1,1		
29	25	20081	"O" RING, LOWER END CAP	1,1,1,1		
30	30	20080	BALL BEARING, LOWER END C	1,1,1,1		
31	15	20085A 1	SHIM, LOWER END CAP TO CRA	AR,AR,		
32	10	29198	SCREW, LOWER END CAP MOUN	3,3,3,3		
33	27	26923	GASKET, CYLINDER BLOCK TO B	1,1,1,1		
34		26922	PLATE, EXHAUST MANIFOLD	1,1,1,1		
33	27	26923	GASKET, MANIFOLD PLATE TO E	1,1,1,1		
35		28240	COVER, EXHAUST MANIFOLD	1,1,1,1		
36	10	28668	SCREW, MANIFOLD COVER TO C	13,13,1		
36	10	28666	SCREW, MANIFOLD COVER AND	2,2,2,2		
37	12	20028	WASHER, MANIFOLD COVER AN	2,2,2,2		
38		28060	SWITCH, MERCURY EXHAUST M	1,1,1,1		